Industry 4.0 readiness factor criteria for the supply chain

In the terms on Industry 4.0 many segments of working environment are demanded to be changed. The way to operate with supply chain has to be modified and completely automatized. The communication between various parts of it has to change rapidly in the future and data should be available to everyone in the chain. The highest level of software and hardware implementation demands high investments and adjusment of the human labour who are most likley to refuse to change. Before implemeting new ideas and investing in the very expensive and demanding projects, readiness factor should be calculated. This paper deals with defining the criteria to calculate readiness factor in the supply chain.